



## Industrial Pillar Drills



Pillar Drill Model	SBM-28B	SBM-28F	SBM-32F AUT
<b>Item Number:</b>	06280005	06280000	06320000
<b>Technical Specifications</b>			
<b>Floor / Bench</b>	Bench	Floor	Floor
<b>Column Diameter (ø mm):</b>	98	98	98
<b>Spindle taper:</b>	MT3	MT3	MT4
<b>Tapping Capacity:</b>	M16	M16	M16
<b>Spindle stroke(mm):</b>	130	130	150
<b>Distance from spindle center to column surface(mm)</b>	250	250	300
<b>Distance from spindle nose to worktable(mm):</b>	125 - 825	125 - 825	720
<b>Distance from spindle nose to base(mm):</b>	1,220	1,220	1,220
<b>Spindle speeds range(rpm):</b>	75 - 3200	75 - 3200	75 - 3200
<b>Speed Numbers – Motor:</b>	2	2	1
<b>Motor (Kw):</b>	1 Kw	1 Kw	1.5 Kw
<b>Number of speeds:</b>	12	12	--
<b>Worktable size(mm):</b>	380 x 380	380 x 380	460 x 460
<b>Dimensions of base(mm):</b>	360 x 535	360 x 535	620 x 450
<b>Width of T-slot(mm):</b>	14	14	14
<b>Distance of T-slot base(mm):</b>	160	160	160
<b>Main motor (KW):</b>	0.85 / 1.1	0.85 / 1.1	1.1 / 1.5 Kw
<b>Dimensions (L×W×H)(mm):</b>	380 x 620 x 2025	380 x 620 x 2025	620 x 450 x 2145
<b>Packing Dimensions (L×W×H)(mm):</b>	400 x 640 x 2100	400 x 640 x 2100	650 x 700 x 2200
<b>Net/Packing Weight (Kg):</b>	200 /230	200 / 230	350/435
<b>Adjustable table: Height &amp; Angle</b>	Yes	Yes	Yes
<b>Moveable table</b>	Yes	Yes	Yes
<b>Cololant System:</b>	--	--	Yes
<b>Spindle Advance Handle</b>	3 Spoke	3 Spoke	3 Spoke
<b>Chuck guard with micro-switch</b>	Yes	Yes	Yes
<b>Separate emergency stop</b>	Yes	Yes	Yes
<b>Built-in working light</b>	Yes	Yes	Yes
<b>Drill Chuck Included:</b>	16mm	16mm	16mm
<b>Automatic Tapping:</b>	Yes	Yes	Yes
<b>Coolant System</b>	Prepared for	Prepared for	Built-in
<b>Features</b>			
<b>Automatic tapping device.</b>	•	•	•
<b>Adjustable Table (Height &amp; Angle):</b>	•	•	•
<b>Moveable table</b>	•	•	•
<b>Quiet Operation</b>	•	•	•
<b>3 Spoke Handle</b>	•	•	•
<b>Chuck Guard c/w micro-switch</b>	•	•	•
<b>Separate emergency stop</b>	•	•	•
<b>Built-in Working Light</b>	•	•	•
<b>Drill Chuck 16mm - B16</b>	•	•	•